



**CLEVELAND-CLIFFS INC.**

Cleveland-Cliffs New Carlisle I L.P. & Cleveland-Cliffs New Carlisle II L.P.  
30755 Edison Rd., New Carlisle, IN 46552  
P 574.654.1000 [clevelandcliffs.com](http://clevelandcliffs.com)

Welcome!

Thank you for your interest in Cleveland-Cliffs New Carlisle and taking our tour to learn more about us. We take pride in our state-of-the-art facilities as you will see during your venture through the mill of the 21st Century. We have your tour scheduled for at time. The following is an overview of guidelines with which we ask you and the other guests comply with to ensure the success and safety of your tour:

- Physical Ability:** All visitors must be able to walk approximately 1.5 miles up and down stairs and elevated walkways. Certain health problems or fears might prohibit some from participating.
- Safety Attire:** No short sleeves, high heels, open-toed shoes, sandals, shorts, skirts, or dresses are allowed in the mill area. Only low heeled, closed toe, or securely tied shoes must be worn. As well as long pants, and long sleeves.
- Necessary PPE will be provided including Tour Jackets, Hard Hats, Safety Glasses, Earplugs, and Gloves.
- Photography:** There is no photography allowed inside the mill. Special requests require prior approval.
- When you arrive:** Sign the guest registry at the reception desk and turn in your completed waiver sent to you in advance. There you will receive a visitor badge, which should be worn during your stay. Your tour guides will meet you then and take you to the auditorium where the tour will start/finish. There you will receive your PPE (Safety Equipment) and Safety Instructions. While in the mill, you may experience loud noises, variance of temperatures, stairs, and elevation changes. Please stay with your guide(s) and within the designated tour route.

If we can be of further assistance, please call me at 574-654-1106.

We look forward to your visit,

Julie L. Neiner